30 6x8" finished block (120) @ 6.5)
This block is very easy to production line piece. There are no seams to match until the rows are joined.

Make 30 sets of $3,2.5 \times 6.5$ " strips. Add a $2.5 \times 6.5$ " strip to one end of each set to complete the block. Block should measure $6.5 \times 8.5$ ".

Join the blocks into rows, following layout below. Press the joining seams of the odd numbered rows in the same direction. Press the even numbered rows in the opposite direction.

Join the rows. The joining seams should 'snuggle' if you have pressed correctly.
Join rows (1 \& 2) (3, $4 \& 5$ ) Press the long joining seam as desired - up or down.
Join the 1,2 unit to the $3,4,5$ unit \& press.
Add borders - (kit may contain border fabric or cut border strips) Cut strips at 3.5". Add to long sides - press toward the border. Add top \& bottom border . Press toward the border.


6 across $\times 5$ down setting
$6 \times 8$ " block
$36 \times 40$ without borders
$42 \times 46$ with 3 " border

